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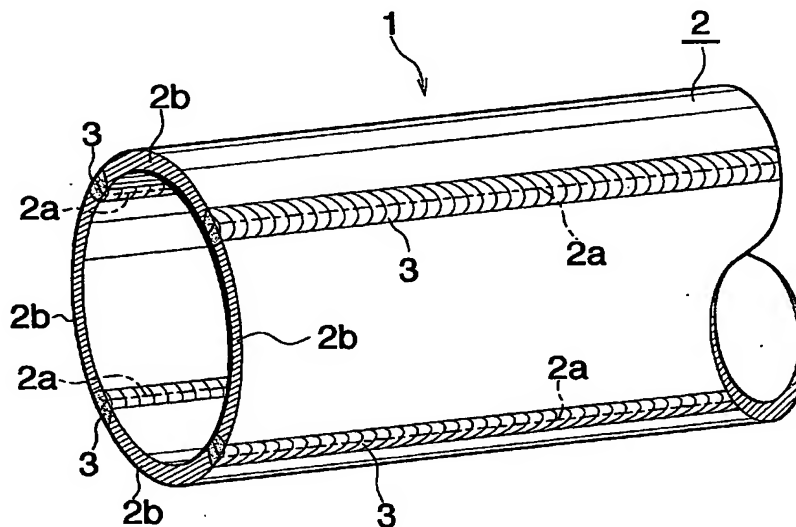
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[Continued on next page]

(54) Title: TUBULAR METAL BODY, METHOD OF PRODUCING SAME, LINER FOR PRESSURE VESSEL AND METHOD OF PRODUCING SAME



(57) Abstract: A tubular metal body 1 comprises a tube 2 extruded through a porthole die and composed of a plurality of components 2b joined to one another with a plurality of joint portions 2a extending over the entire length of the tube. The base material metal of the extruded tube 2 in each of the joint portions 2a is subjected to a modifying treatment to produce finely divided crystal grains. The modifying treatment for the extruded tube 2 is conducted preferably by frictionally agitating each joint portion using a probe 8 of a friction agitation joining tool 6. The tubular metal body 1 is available with an increased length in a larger size and has high pressure resistance.



TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

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